



XIII PICC DAY — VERONA, 4 DICEMBRE 2019

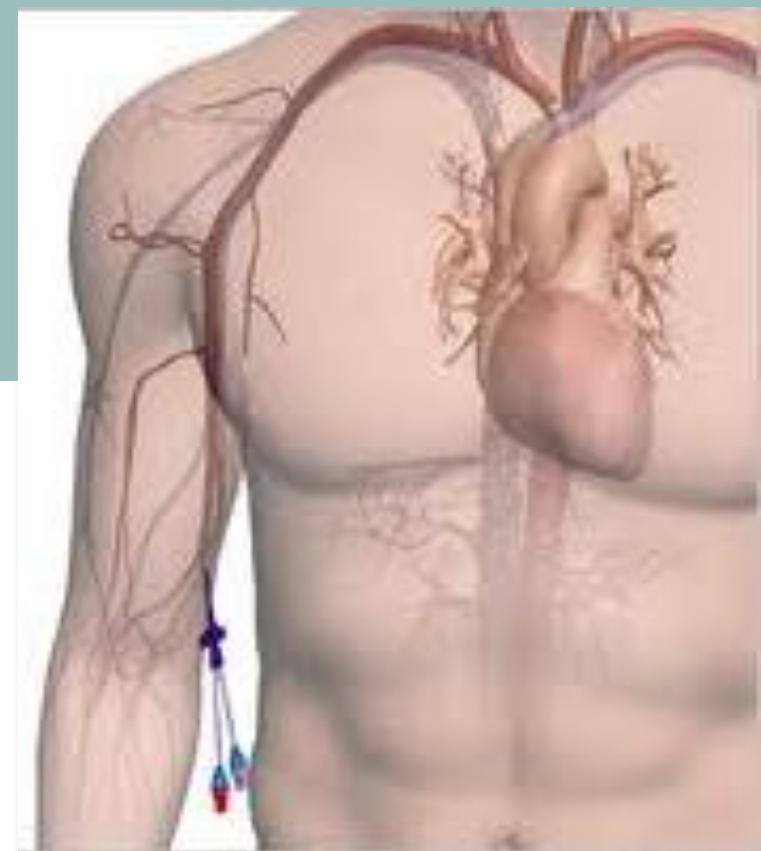
SCELTA DEL MATERIALE DEI PICC E PREVENZIONE DELLE COMPLICANZE MECCANICHE



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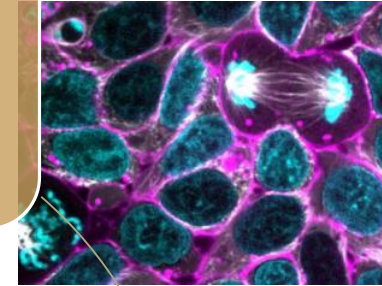


BIOINGEGNERIA @ DICI

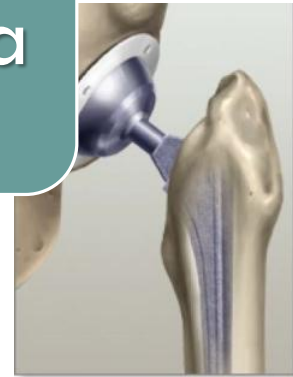


Chimica

Biologia



Meccanica



ASPETTI DI MECCANICA DEI PICC



Tubicini di plastica ...



ASPETTI DI MECCANICA DEI PICC



Acta Radiologica: Diagnosis Volume 4,
1966 - Issue sup260

I. MECHANICAL PROPERTIES OF CATHETERS

The manipulation of a catheter into a peripheral branch of the vascular tree with or without the aid of a steering instrument is regarded as a mechanical problem. Factors of importance are shape and mechanical characteristics of catheter, steering instrument and blood vessels. The explanations of the mechanisms involved in the steering of catheters are based on the following mechanical properties of the catheters.

When a catheter or a guide wire is passed from the femoral artery into the aorta its shape is adapted to the vessels. The catheter is elastically deformed during the passage through the vessels. When an advancing catheter tip touches a vessel wall, forces of equal magnitude arise on the catheter and on the vessel wall. The forces acting on the catheter cause a deflection or straightening of it. The forces acting on the vessel wall should be as small as possible to minimize the risk of mechanical damage to the vessel wall.

Catheters for angiography should have suitable mechanical characteristics concerning flexural rigidity, torsional rigidity, buckling and kinking resistance, and tensile strength. Another requirement is a small outer diameter in order to make the catheters less traumatic. But, on the other hand, a large inner diameter and a suitable wall thickness are necessary in order to permit a high flow-rate of contrast medium through the catheter. The ideal catheter should be made of a material that is radiopaque, that can be sterilized, that has a low friction coefficient and that does not favour clot formation.

ASPETTI DI MECCANICA DEI PICC



deformabile per adattarsi a geometria dei vasi

E

abbastanza **rigido** per inserimento

diametro esterno piccolo x non danneggiare

E

diametro interno grande per garantire flusso

Design of Medical Devices That Meet Contradictory Requirements -> OTTIMIZZAZIONE

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E
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Radiopachi

Resistere a pressioni 'elevate'

Resistere a 'sostanze chimiche'

Mantenere le proprietà nel tempo

Superfici antimicrob./antitrombogen.

Cost – effective

.....

ASPETTI DI MECCANICA DEI PICC



Tubicini di plastica ...

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paziente



LA RIGIDEZZA DEI PICC

deformabile per adattarsi a geometria dei vasi

E

abbastanza **rigido** per inserimento

Silicone
Poliuretano

Materiale

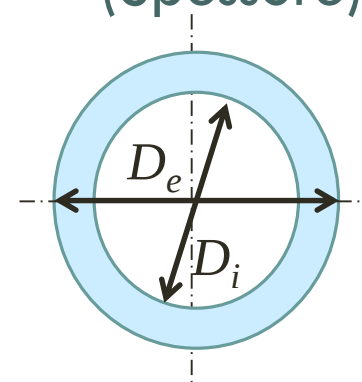
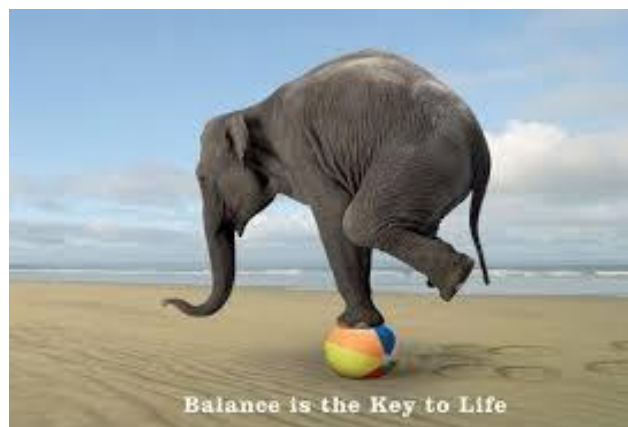


Geometria

Diametro interno
Diametro esterno
(Spessore)

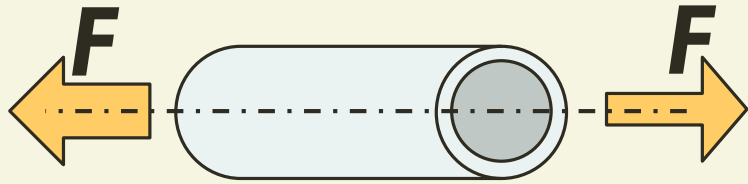
4 MPa vs 10 -100 MPa

Rigidezza del materiale **E**



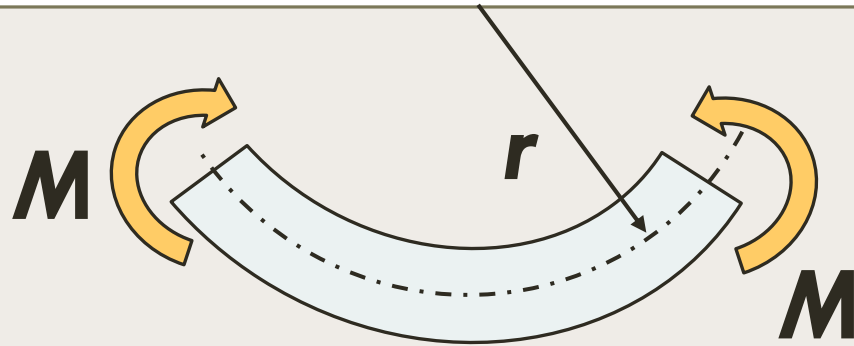
Rigidezza PICC → Quale rigidezza???

LA RIGIDEZZA DEI PICC



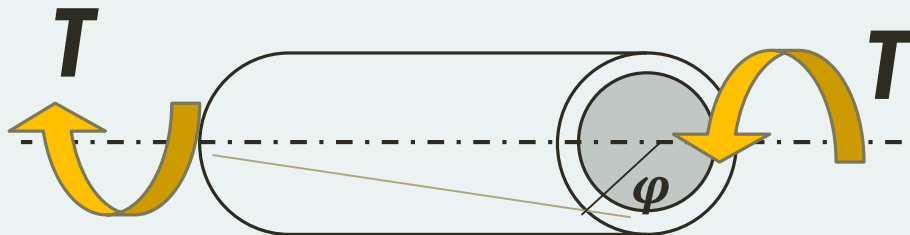
Rigidezza **assiale**
forza/allungamento

$$\frac{F}{\Delta l} = E \frac{\pi}{4 l} (D_e^2 - D_i^2)$$



Rigidezza **flessionale**
momento/curvatura
($c = 1/r$)

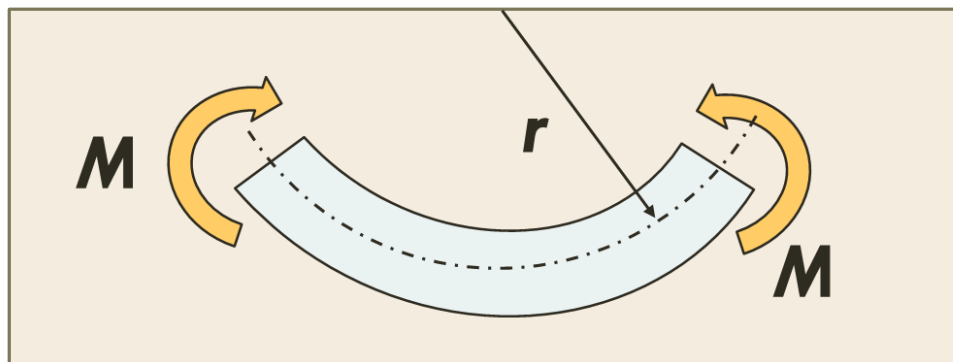
$$\frac{M}{c} = E \frac{\pi}{64} (D_e^4 - D_i^4)$$



Rigidezza **torsionale**
momento/angolo

$$\frac{T}{\varphi} = E \frac{\pi (D_e^4 - D_i^4)}{64 l (1 + \nu)}$$

LA RIGIDEZZA DEI PICC



Modello di calcolo semplificato:

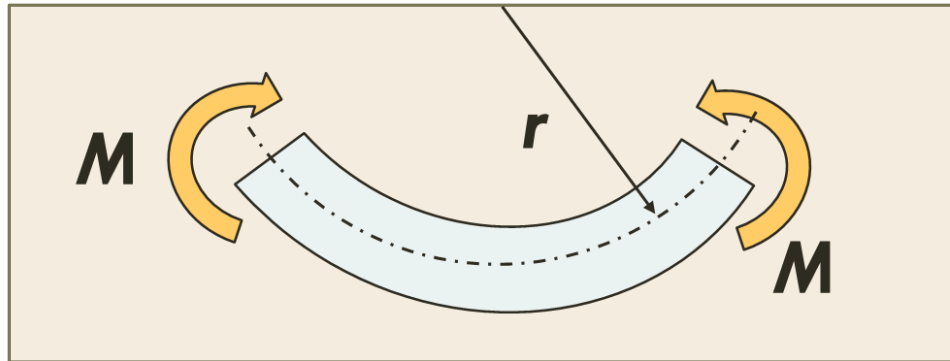
- Materiale elastico lineare (E)
- PICC inizialmente dritto
- Piccola variazione di geometria

$$\frac{M}{c} = E \frac{\pi}{64} (D_e^4 - D_i^4)$$

Materiale

Geometria

LA RIGIDEZZA DEI PICC



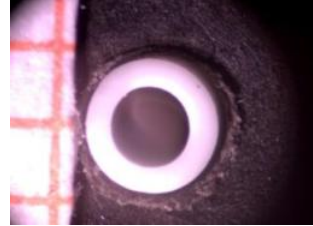
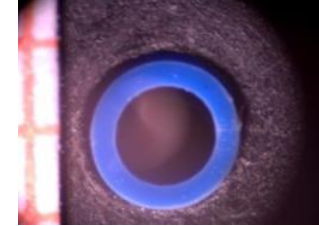
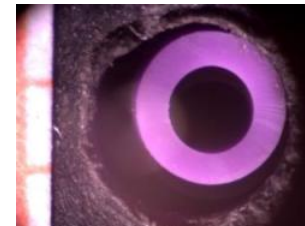
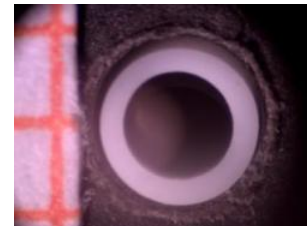
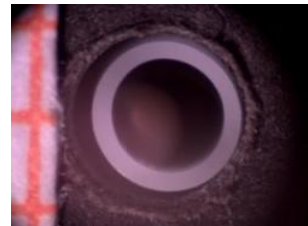
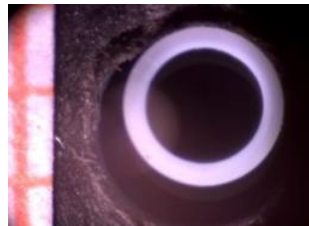
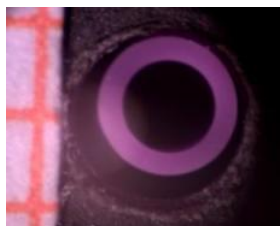
$$\frac{M}{c} = E \frac{\pi}{64} (D_e^4 - D_i^4)$$

Materiale

Geometria

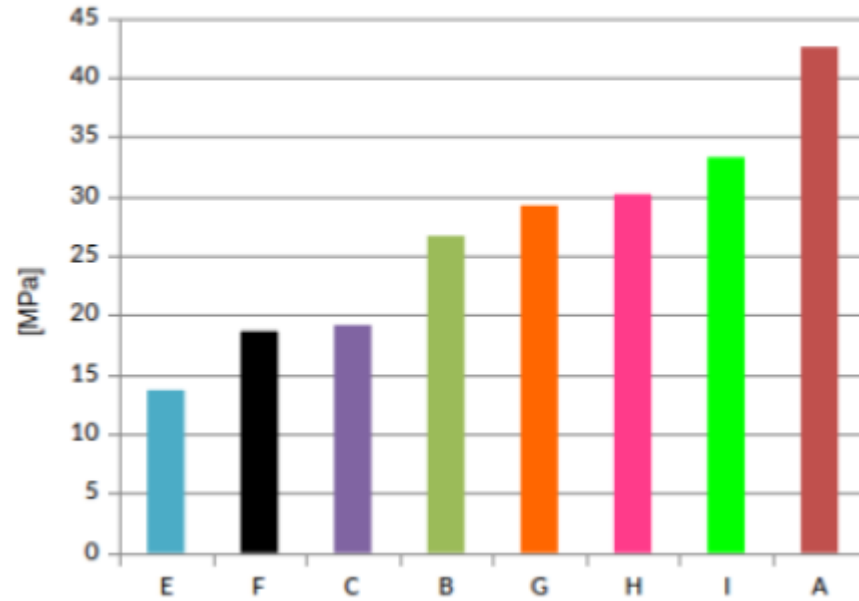
TABLE II - PICC geometrical features

Sample	Outer diameter $2 r_o$ (mm)	Inner diameter $2 r_i$ (mm)	Thickness (mm)
A	1.66	0.98	0.34
B	2.08-1.63	0.87	0.38
C	2.3-1.7	1.25	0.22
E	1.73	1.28	0.22
F	1.74	1.18	0.28
G	1.64	0.89	0.37
H	1.74	1.22	0.26
I	1.76	1.03	0.36



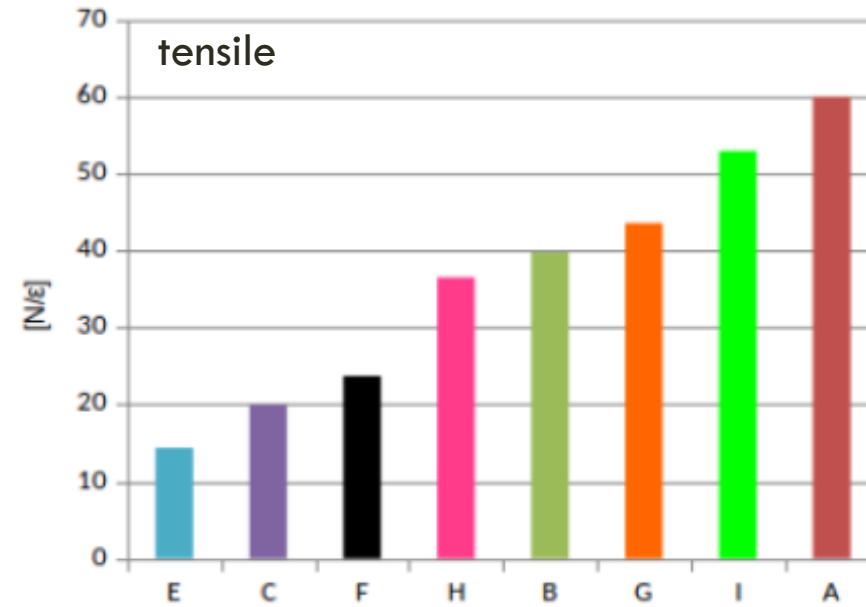
LA RIGIDEZZA DEI PICC

Material Stiffness

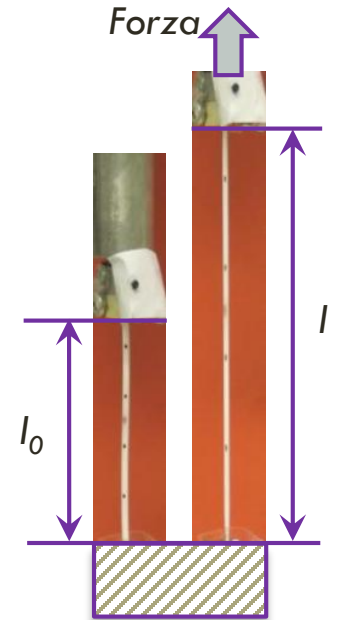


E

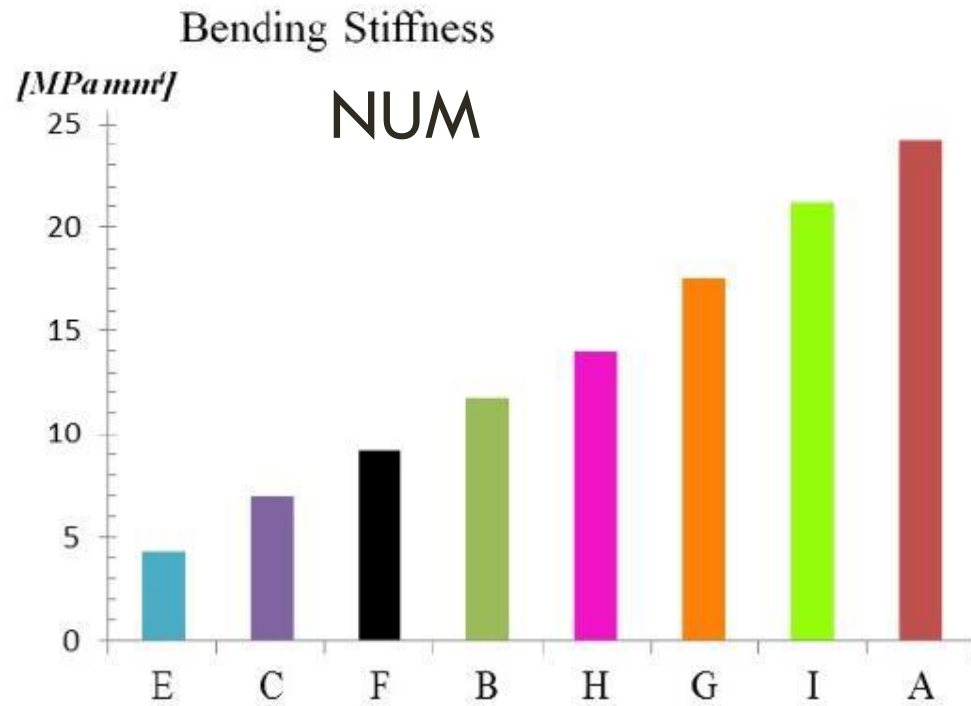
PICC Stiffness



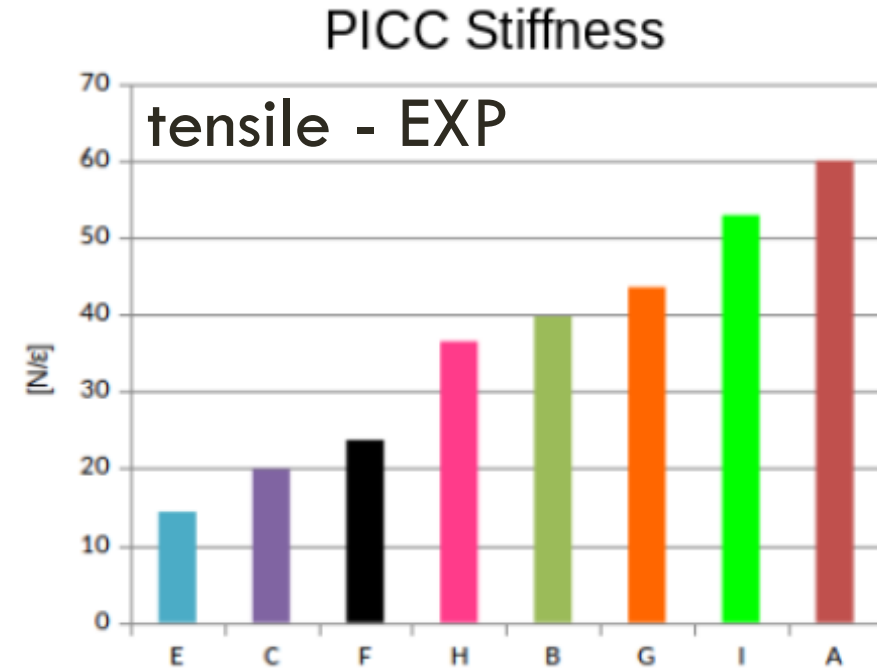
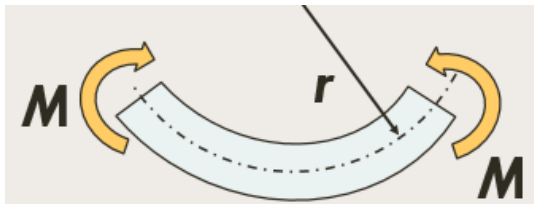
$$F \frac{l}{\Delta l} = E \frac{\pi}{4} (D_e^2 - D_i^2)$$



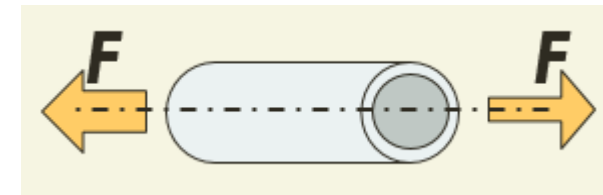
LA RIGIDEZZA DEI PICC



$$\frac{M}{c} = E \frac{\pi}{64} (D_e^4 - D_i^4)$$

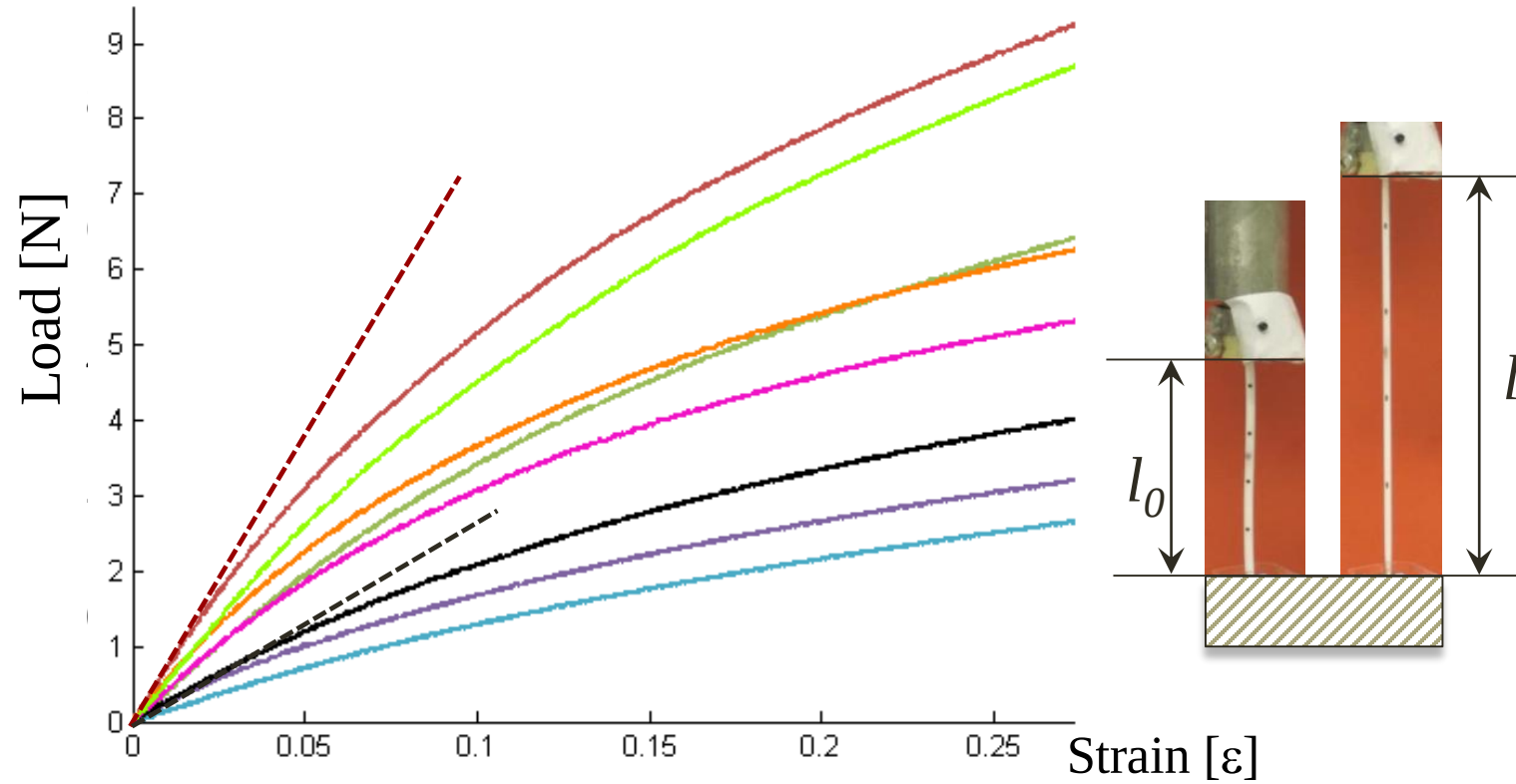


$$F \frac{l}{\Delta l} = E \frac{\pi}{4} (D_e^2 - D_i^2)$$



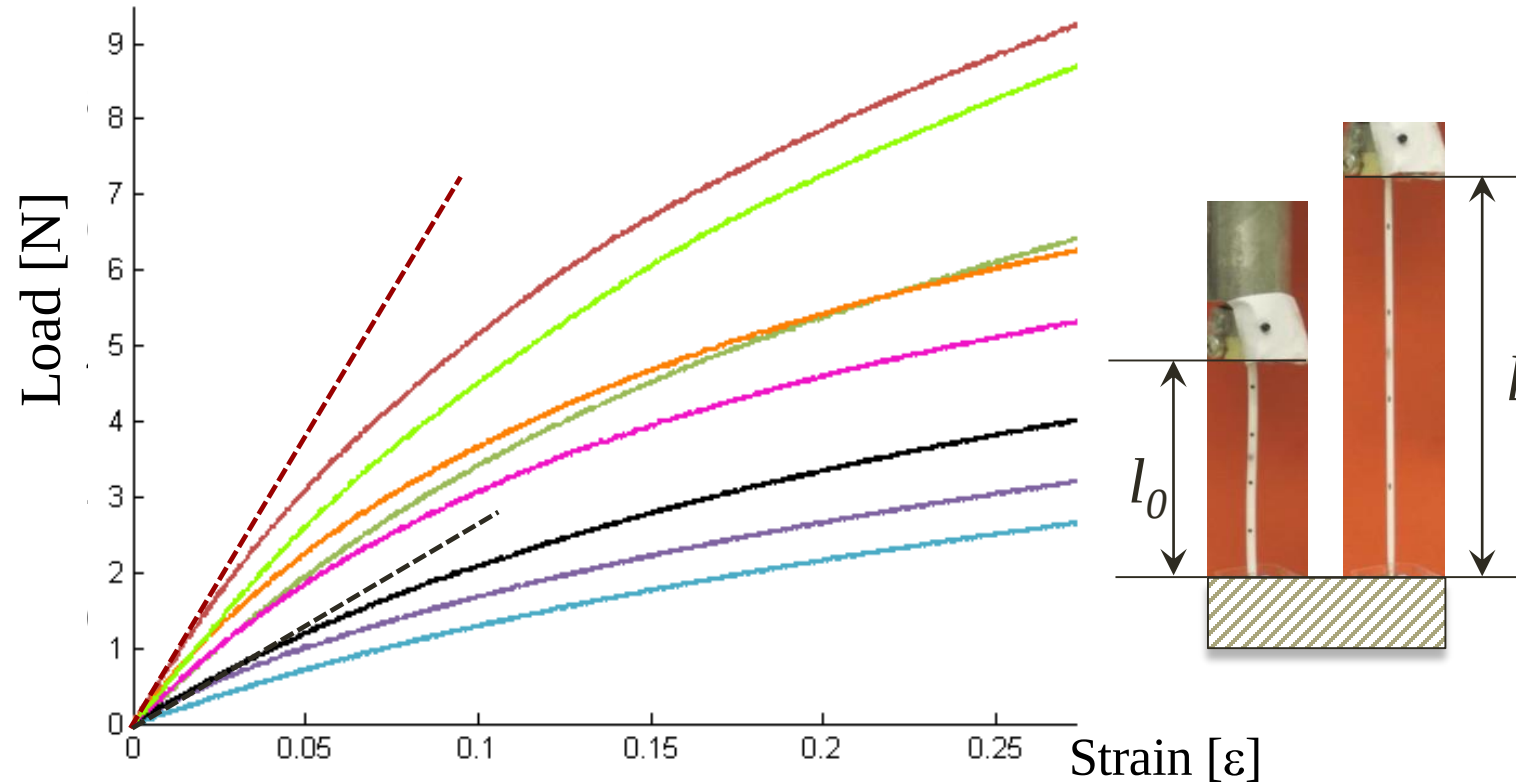
LA RIGIDEZZA DEI PICC

PICC/Materiale andamento non lineare



LA RIGIDEZZA DEI PICC

PICC/Materiale andamento non lineare



Difficoltà di valutare il comportamento effettivo dei PICC (temperatura, velocità di deformazione...): Relazione tra prove in lab e condizioni in-vivo

SIMULAZIONE NUMERICA



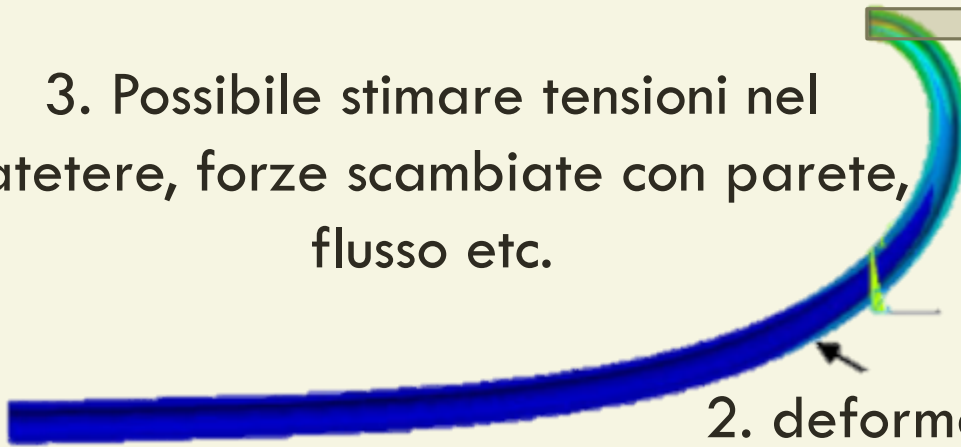
Strumenti di calcolo: Analisi agli elementi finiti



Geometria e
proprietà del materiale
(non lineari)

3. Possibile stimare tensioni nel
catetere, forze scambiate con parete,
flusso etc.

1. Geometria iniziale indeformata



2. deformato replicando geometria rilevata in-vivo

DAL BENDING AL BUCKLING E AL KINKING

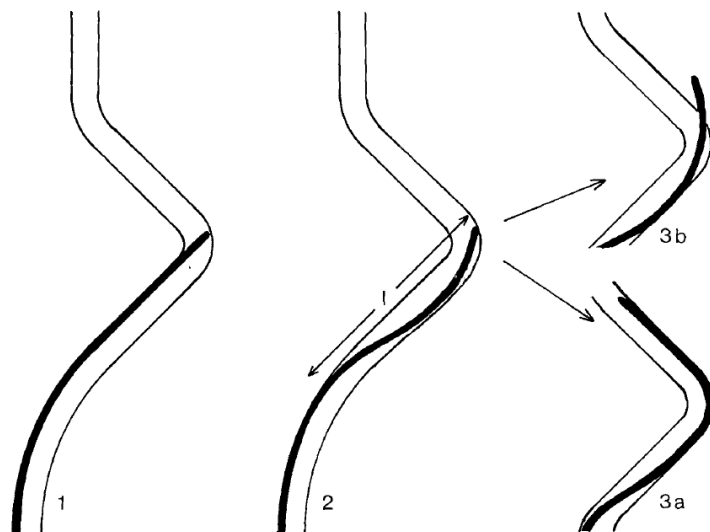
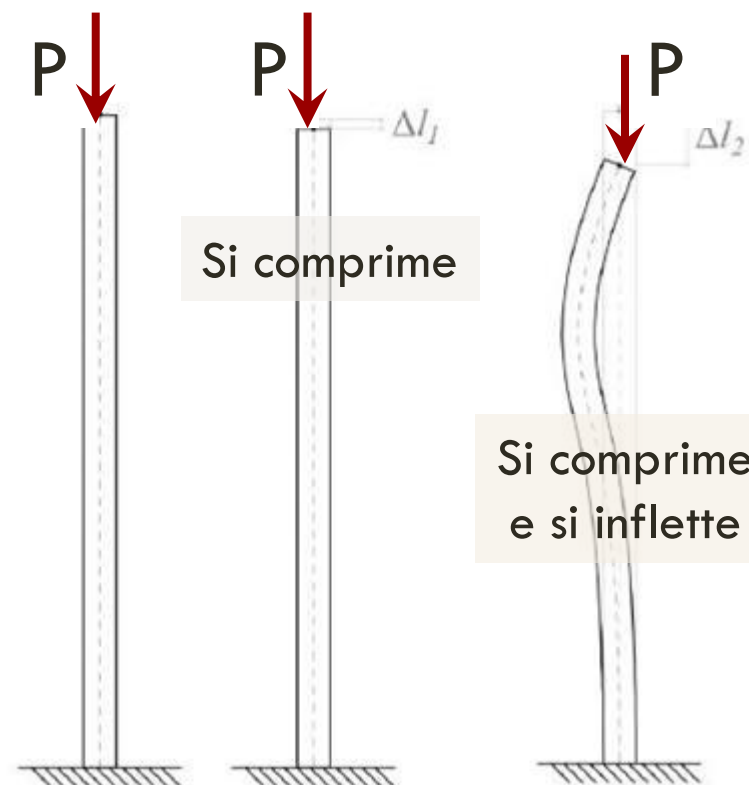
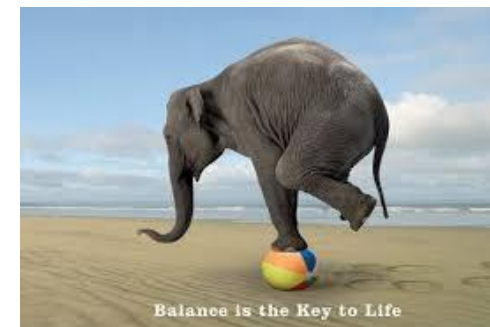


Fig. 5. Buckling of catheter in a tortuous vessel.

$$P = \frac{\pi^2 EI}{(\beta l)^2} = \frac{\pi^3 E (D^4 - d^4)}{64 (\beta l)^2}$$

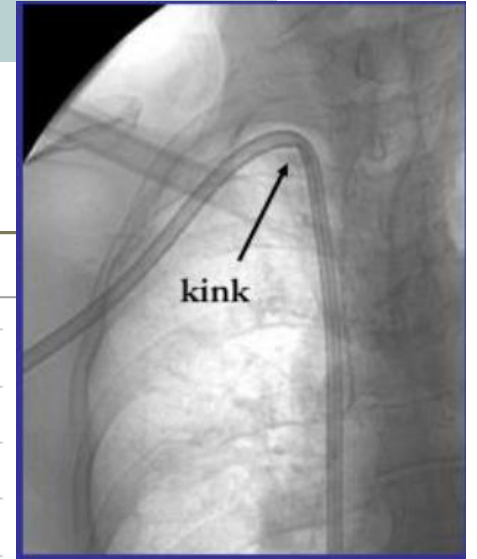
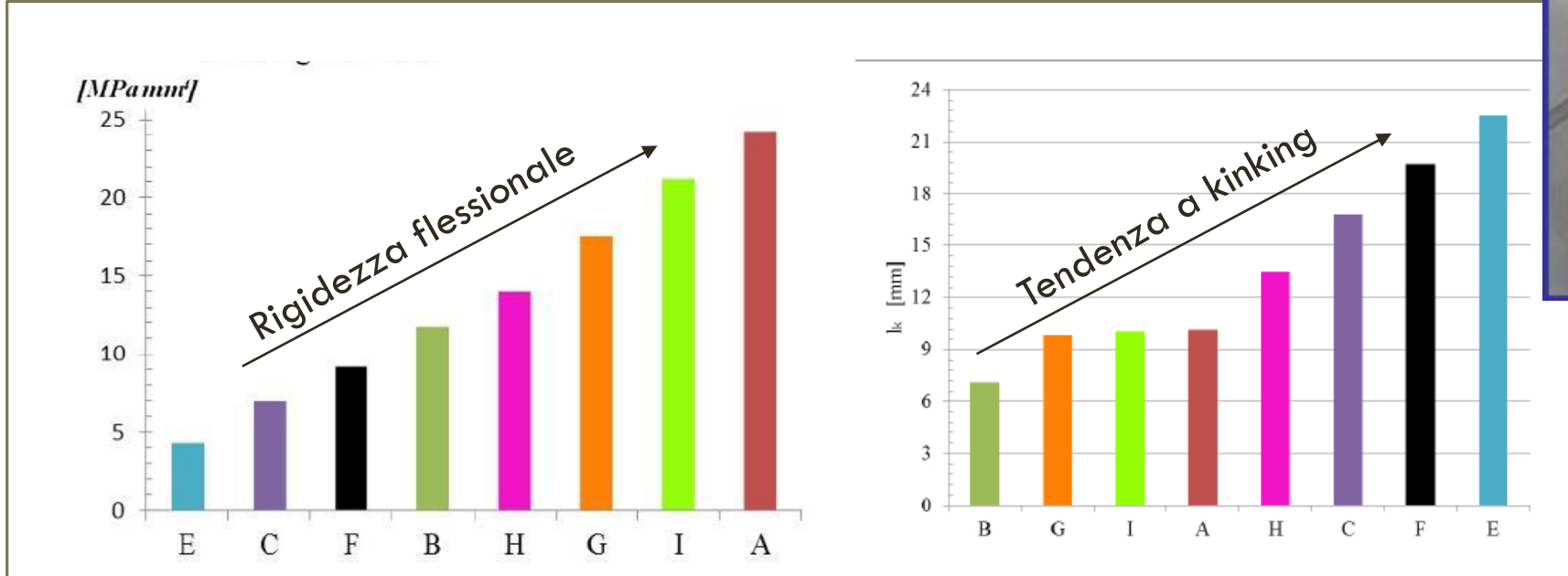


Buckling: catetere si inflette soggetto a carico normale
Rigidezza flessionale bassa
desiderabile anche con basso carico per superare le curve



BENDING, BUCKLING E KINKING

Kinking: strano fenomeno!



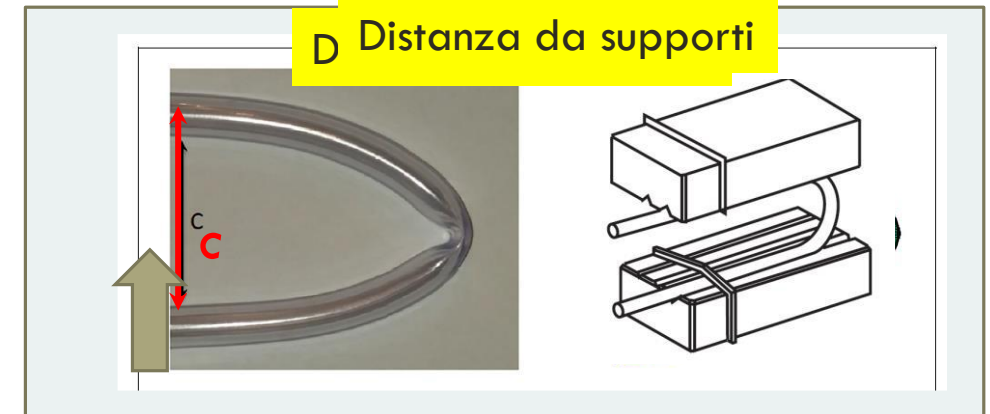
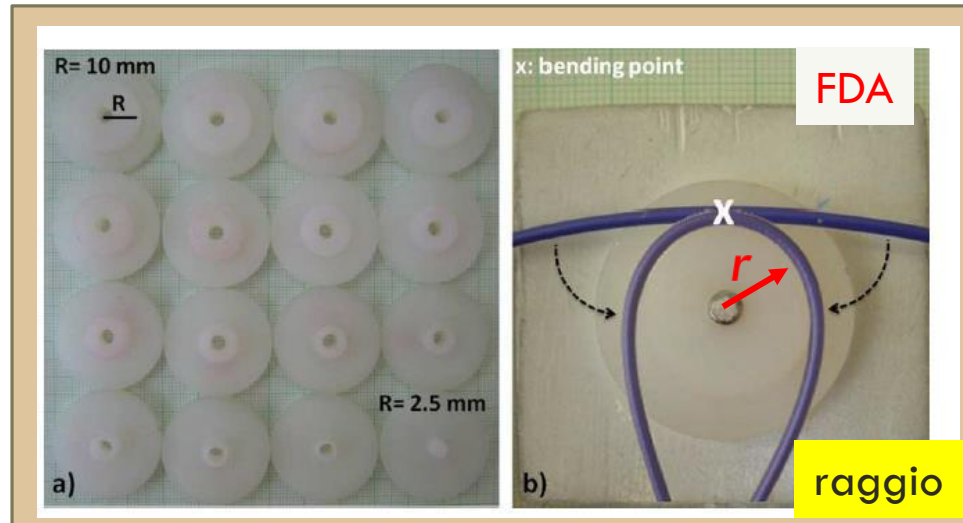
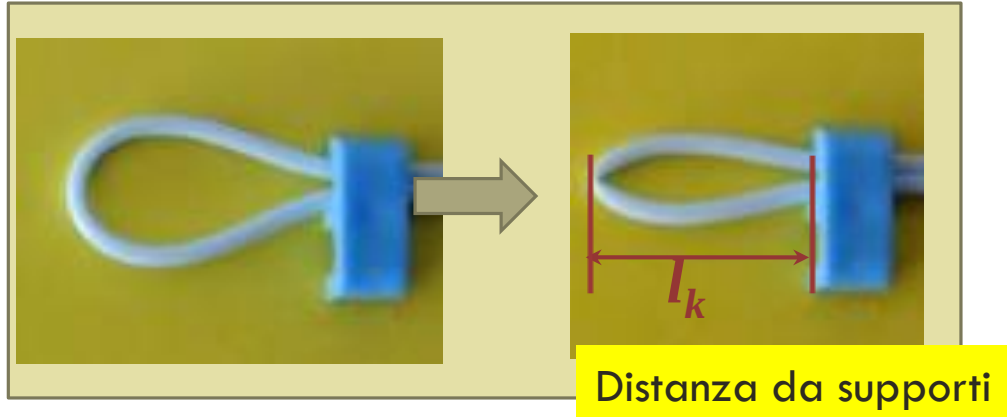
Tendenza a kinking quasi inversamente legata alla rigidezza flessionale



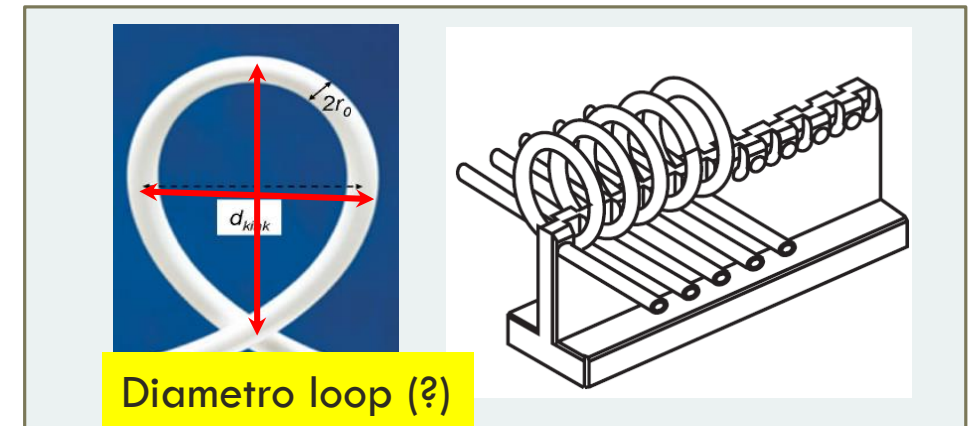
Come valutare la tendenza a kinking?

RESISTENZA A KINKING

Vari indicatori presenti in letteratura

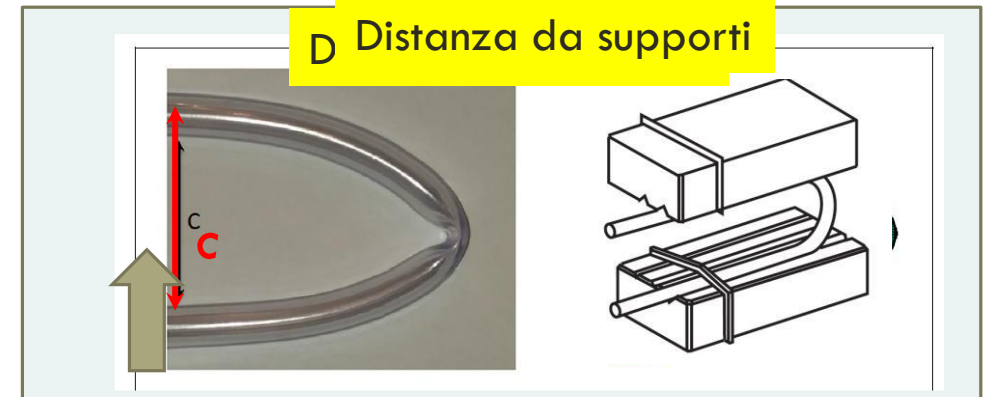
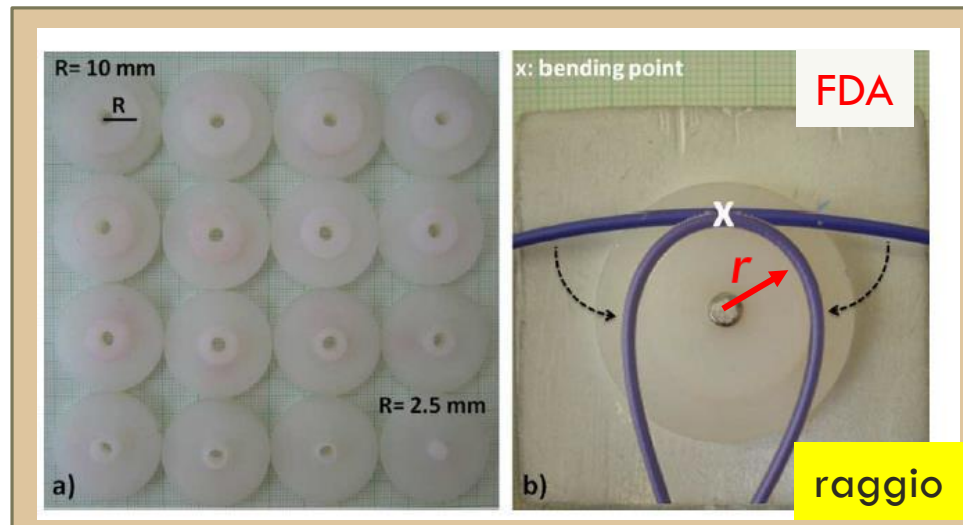
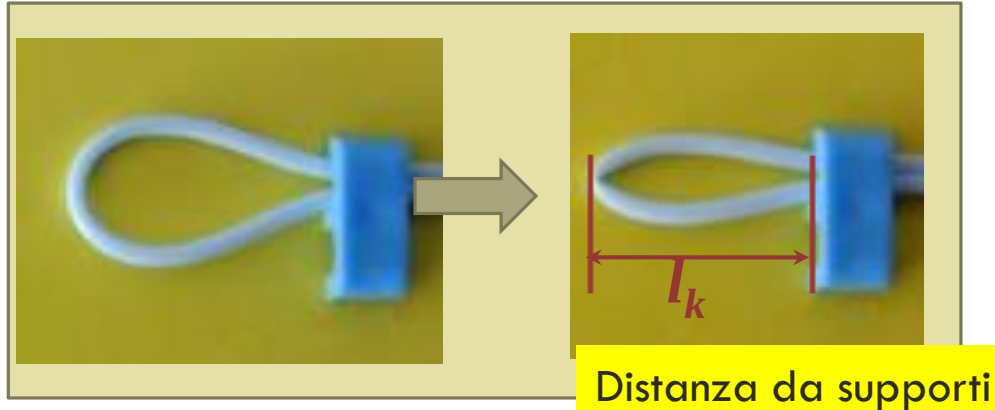


ISO 13868
kinked when the initial **flow** through the straight tube is reduced by more than 50%

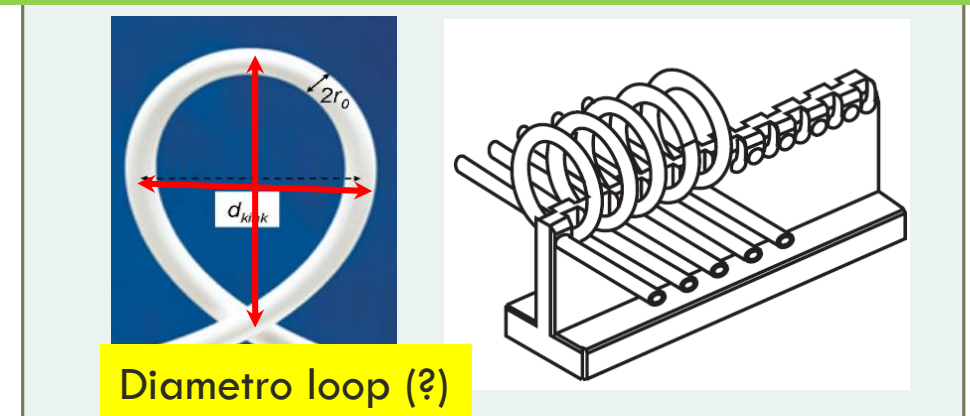


RESISTENZA A KINKING

Vari indicatori presenti in letteratura



Quale è il parametro più rappresentativo del comportamento in vivo?



COMPLICANZE MECCANICHE

- **Occlusione (8.2%)** a fibrin sheath, medication precipitate, or catheter tip, thrombus, **kinking** or the catheter tip being positioned against a vessel
- **Dislodgement (5.4%)** partial, complete, and accidental removal of the PICC tip from the correct position
- **Rottura (3.9%)** Breakage of a CVAD is most commonly due to the use of excessive force, causing a split in the structure of the device, intentional or accidental

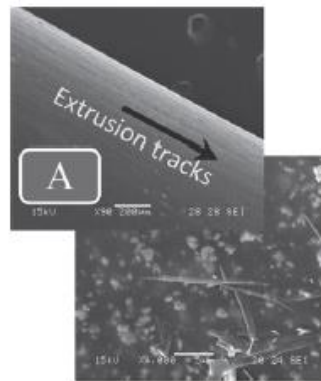
COMPLICANZE MECCANICHE

- Occlusione {
 - kinking
 - Accrescimento tessuto
- {
rugosità superf $< 0.2 \mu\text{m}$
Coating

Surface analysis of long-term hemodialysis catheters made of carbothane (poly(carbonate)urethane) before and after implantation in the patients' bodies

MARTA NYCZ^{1*}, EWA PARADOWSKA¹, KATARZYNA ARKUSZ¹,
BARTOSZ KUDLIŃSKI², ELŻBIETA KRASICKA-CYDZIK¹

2018



According to authors' results, the designated roughness parameters of brand new catheters are 10 times smaller than this value. However, as a result of the catheter contact with body fluids, its surface is covered by layer, what affects in the surface roughness changes (Table 3). This biological layer is also called “conditioning film”, which facilitates the adhesion of microorganisms to catheter surface. This film is formed shortly after implantation of the catheter in the patient's body and can mask functional group of antimicrobial coatings which are often impregnated catheters [3]. This may be the reason why coatings are not sufficiently effective.

COMPLICANZE MECCANICHE

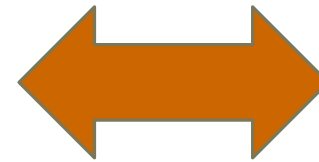
Rottura {

- Esterna (hub)
- Catetere

Poco documentate

Dipende dalle condizioni di carico

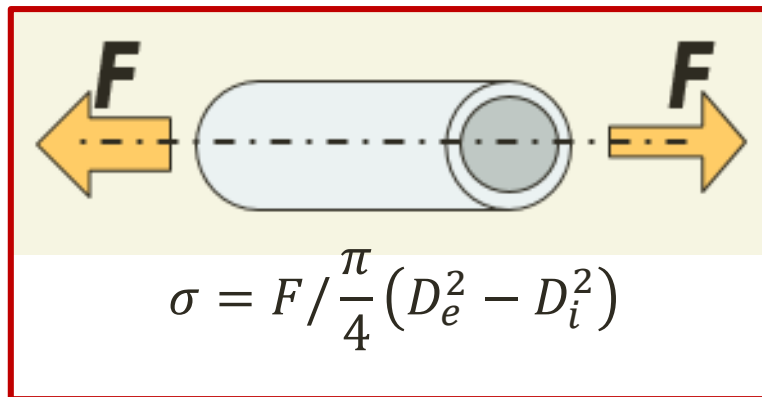
- **Statica**
- Dinamica (carichi ripetuti)
- Ageing (chimico/meccanico)



Resistenza

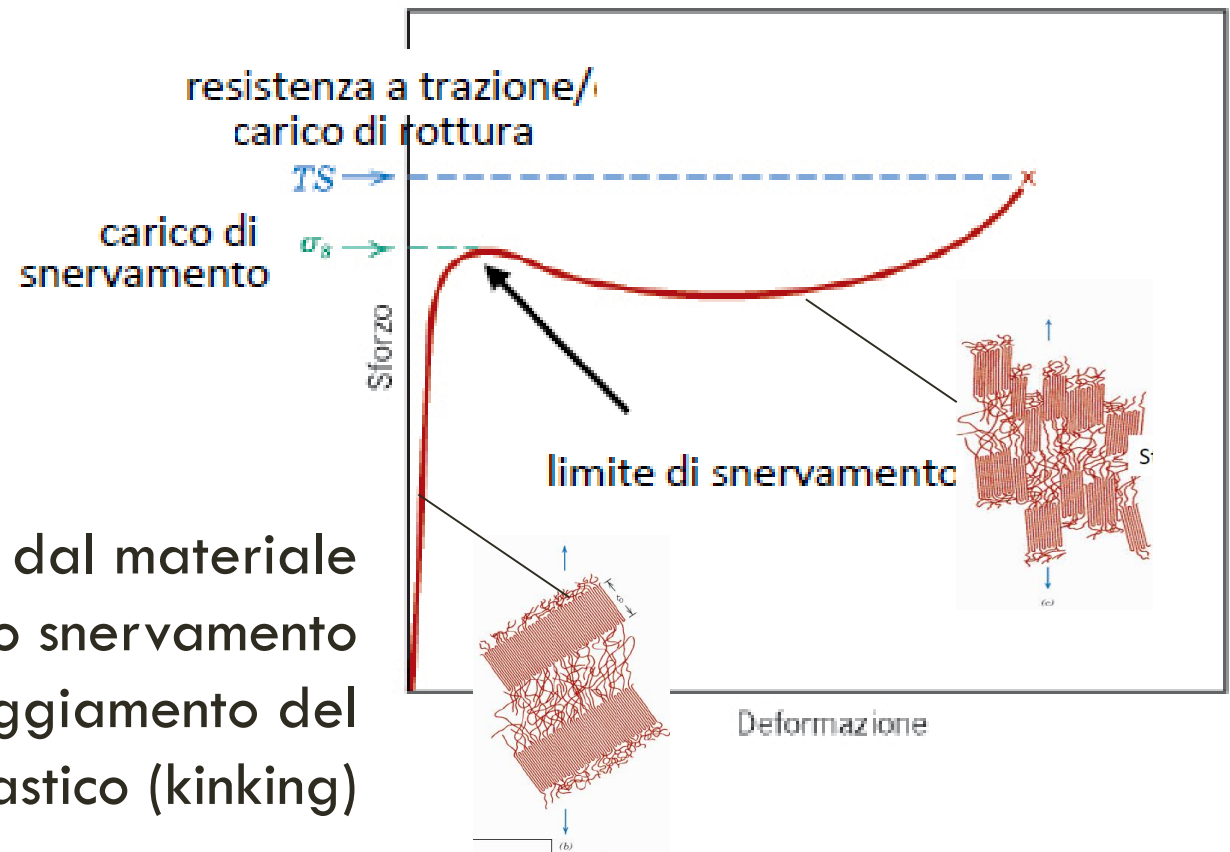
ROTTURA - RESISTENZA

Statica



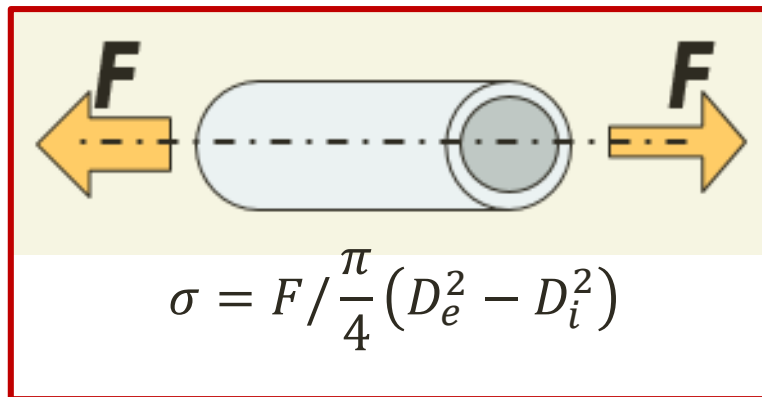
- Dipende dal materiale
- Campo elastico: sotto snervamento
 - Se superato danneggiamento del materiale in campo plastico (kinking)

Curva di trazione, es.



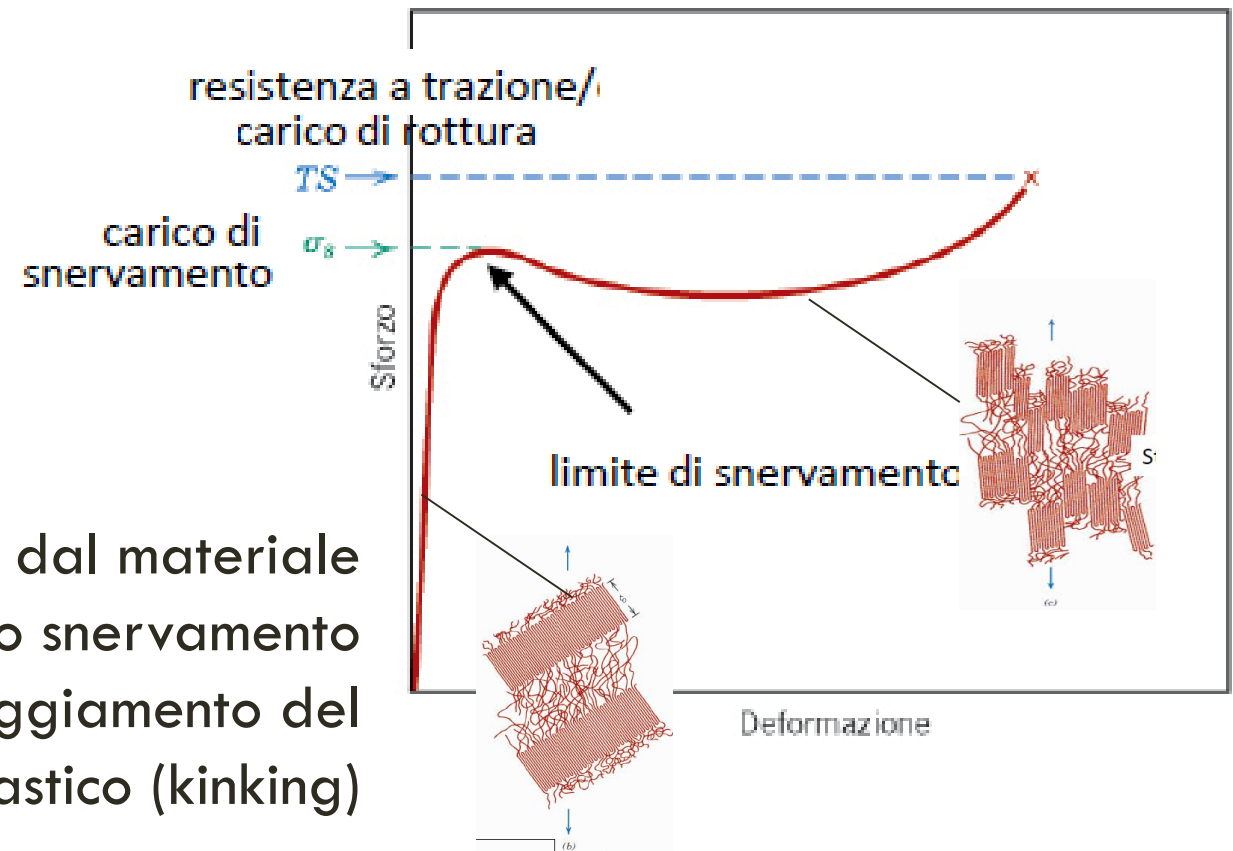
ROTTURA - RESISTENZA

Statica



- Dipende dal materiale
- Campo elastico: sotto snervamento
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Curva di trazione, es.



ROTTURA - RESISTENZA

Statica

Normativa – Carico di rottura minimo garantito
(non dipende da materiale)

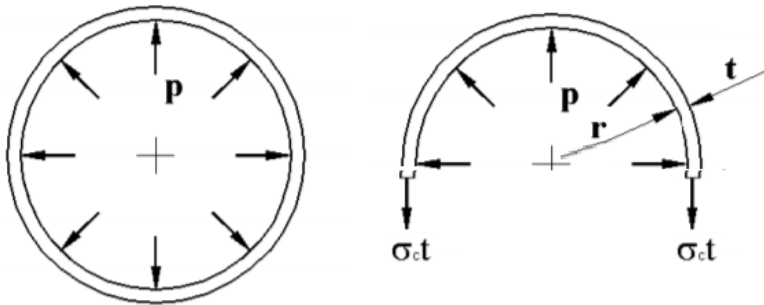
Smallest outside diameter of tubular portion of test piece mm	Minimum peak tensile force <i>N</i>
$\geq 0,55 < 0,75$	3
$\geq 0,75 < 1,15$	5
$\geq 1,15 < 1,85$	10
$\geq 1,85$	15

*Facilmente verificato,
Valore rappresentativo?*

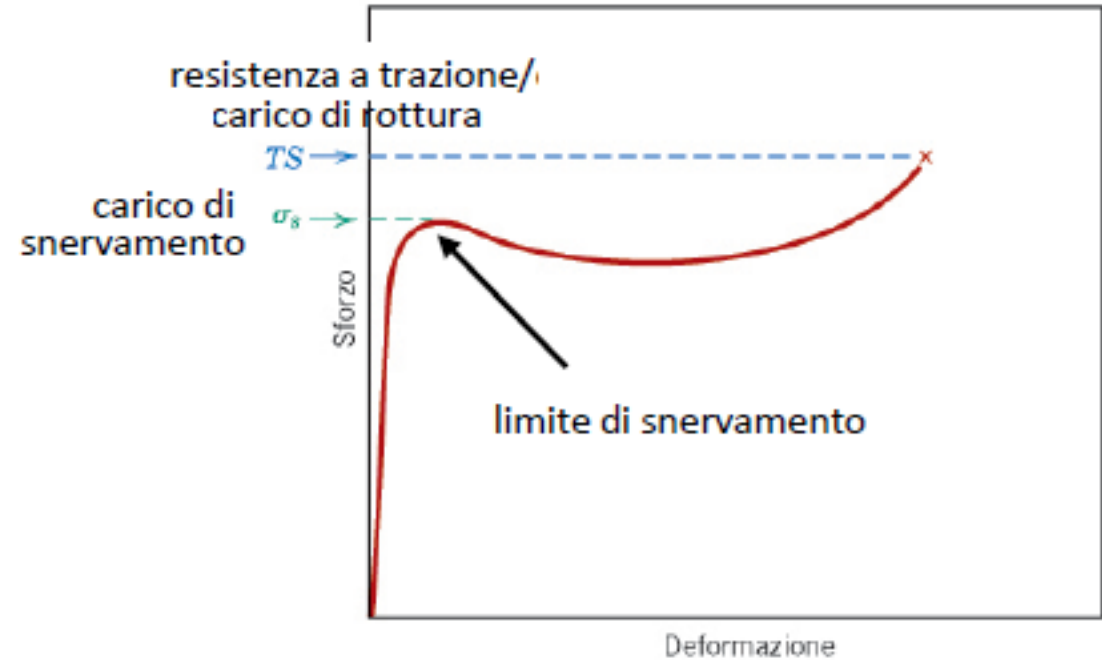
ROTTURA - RESISTENZA

Statica

- Pressione



$$\sigma_c = \frac{pr}{t}$$



Normativa: prove a scoppio (300 psi)

ROTTURA - RESISTENZA

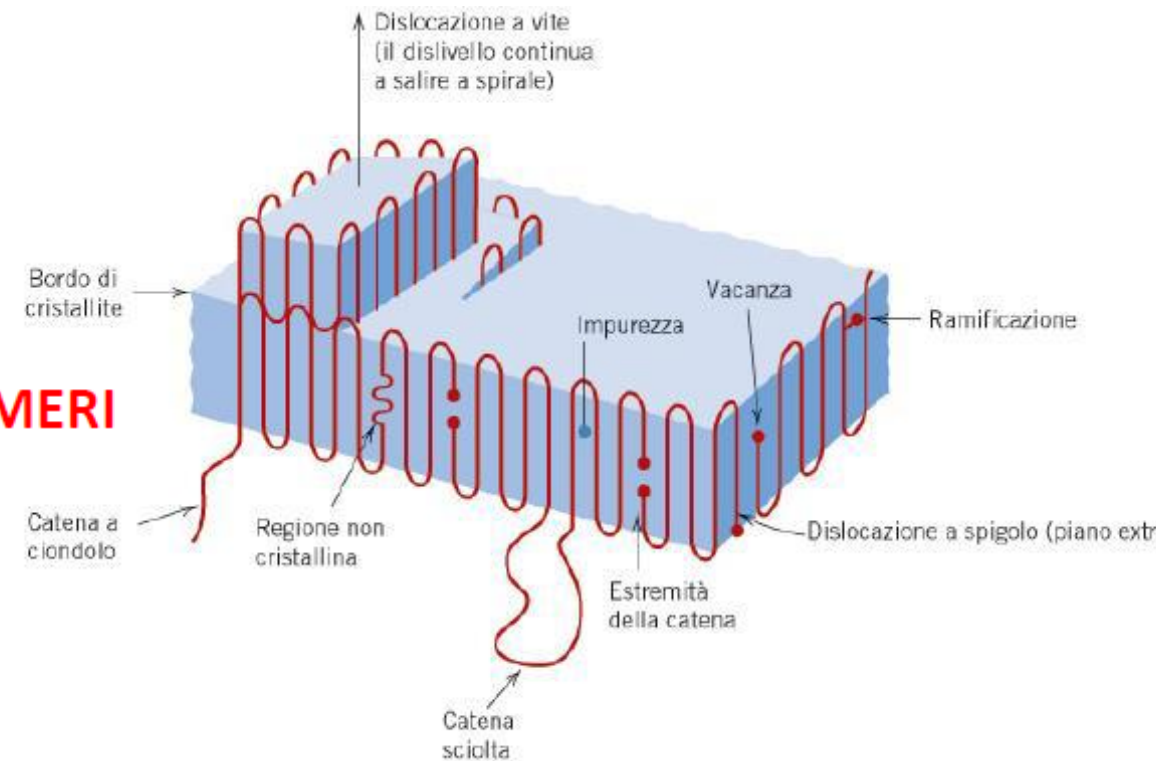
Dinamica (carichi ripetuti)

Rottura avviene ad un carico minore se ripetuto (**accumula danno**)

Si sovrappone ad altri fenomeni

Non previsto dalle normative

DIFETTI NEI POLIMERI



ROTTURA - RESISTENZA

Ageing/Danneggiamento

Condizione di 'lavoro' continua nel tempo per mesi, combinazione di fattori diversi:

- Carichi
- Sostanze chimiche
- temperatura
- Biologici

This micro-fissure phenomenon, known as environmental stress cracking biodegradazione



Osservazioni in-vivo

Difficili da replicare in laboratorio

Prove di trazione dopo aver tenuto campioni in condizioni di prova

Non ci sono indicazioni in normativa

CONCLUSIONI

PICC tubini di plastica non tanto banali!

Rigidezza dei PICC dipende da materiale (temperature, etc) + geometria

Caratteristiche meccaniche/geometria risultato di compromesso/ottimizzazione

Normative evidenziano alcuni limiti, ripensare prove

Rottura poco documentata, maggiori informazioni per migliorare prestazioni

2019

Peripherally inserted central catheter design and material for reducing catheter failure and complications (Protocol)

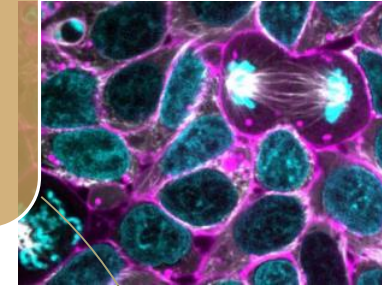
Citation: Schults JA, Kleidon T, Petsky HL, Stone R, Schoutrop J, Ullman AJ. Peripherally inserted central catheter design and material for reducing catheter failure and complications. *Cochrane Database of Systematic Reviews* 2019, Issue 7. Art. No.: CD013366. DOI: 10.1002/14651858.CD013366.

SINERGIE!

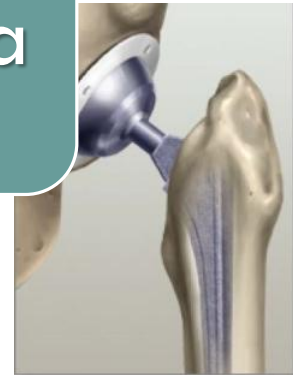


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ASPETTI DI MECCANICA DEI PICC



BIOINGEGNERIA @ DICI

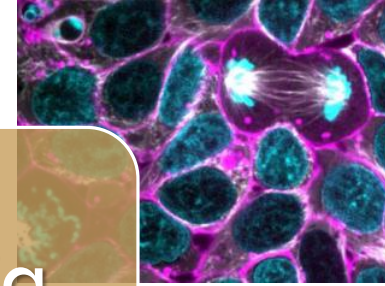


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